

### OFF-GRID DRINKING WATER PLANT AZUD WATERTech DWE BW

#### Production

- > 0.3 to 3.0 m³/h

#### Raw water

- > Brackish water; TDS: 1000 - 6000 mg/l
- > Fresh water; TDS < 1000 mg/l

### APPLICATIONS

- > Isolated villages
- > Emergencies
- > Temporary settlements
- > Military operations

### ADVANTAGES

- > PREASSEMBLED and FACTORY-TESTED plant. PLUG&PLAY solution.
- > Very COMPACT and MOBILE plant.
- > Energy EFFICIENCY and energy SELF-SUFFICIENCY. SURPLUS ENERGY supply (models with battery).
- > QUICK and EASY installation. IMMEDIATE commissioning with no setbacks.
- > VERSATILE plant. Immediate supply of GUARANTEED POTABLE WATER, from fresh or brackish water.
- > EXCLUSIVE PRE-TREATMENT thanks to the disc filtration system AZUD HELIX AUTOMATIC.
- > MECHANICAL FILTRATION technologies, without unnecessary chemicals and consumables.
- > EASY operation and maintenance.



### TECHNOLOGIES



Disc filtration  
(130 µm)



Ultrafiltration membranes  
(0.08 µm)



Reverse osmosis membranes  
desalination

### FRAMEWORK



Closed mobile framework

### AUTOMATION



Automatic control of:

- > Start / Stop
- > Equipment cleaning

### POWER SUPPLY



Solar energy (S)



Electrical grid (E)



Generator (G)



Closed framework on trailer



Closed framework with solar panels

## MODELS

Model	Code	Power supply	Production (maximum) *				Power	Dimensions
			Fresh w.		Brackish w.			
			m³/h	gpm	m³/h	gpm		
BW0.3 VERSATILE L5 SOLAR	71EEA3H0	S   E   G	1.5	6.6	0.3	1.3	1.0	1.7 x 1.3 x 2.0
BW0.5 VERSATILE L5	71EEA5B0	E   G	3.0	13.2	0.5	2.2	2.1	1.7 x 1.3 x 1.5

\* Design criteria: Turbidity = 15 NTU; TSS = 30 mg/l; TDS = 4500 mg/l; T = 18 °C.

S: Solar energy; E: Electrical grid; G: Generator | Dimensions without auxiliary equipment. L=Length; W=Width; H=Height.

## MAIN COMPONENTS

- > Stainless steel submersible FEED PUMP. For SOLAR models, solar-powered pump with controller.
- > AZUD HELIX AUTOMATIC disc filter (130 µm). Included automatic cleaning system.
- > ANTISCALANT dosing pump.
- > PVDF ULTRAFILTRATION membranes (0.08 µm), housed inside PVC vessel. Automatic cleaning system included.
- > ACTIVATED CARBON cartridge, housed inside polypropylene vessel.
- > Stainless steel HIGH PRESSURE PUMP with variable frequency drive.
- > Polyamide REVERSE OSMOSIS membranes, housed inside fiberglass reinforced polyester pressure vessels.
- > RESIDUAL CHLORINATION for the treatment of potable water.
- > PLC with operator touch screen. Control program included.
- > Electric cabinet including transformer, circuit breakers and motor starters.
- > FRAMEWORK: Compact and robust closed framework designed for an easy transportation (by air, sea or ground).
- > SOLAR model: Included foldable solar panels (327 W/module), solar controller, charger and 4 monoblock batteries (maintenance free).

## OPTIONS

All-terrain steel TRAILER, with double axle frame and four wheel suspension system. Includes lockers to place the tools and the generator.

PILLOW TANK for drinking water storage.

Single-phase GENERATOR with AUTOMATIC or MANUAL starter.

REMOTE CONTROL system.

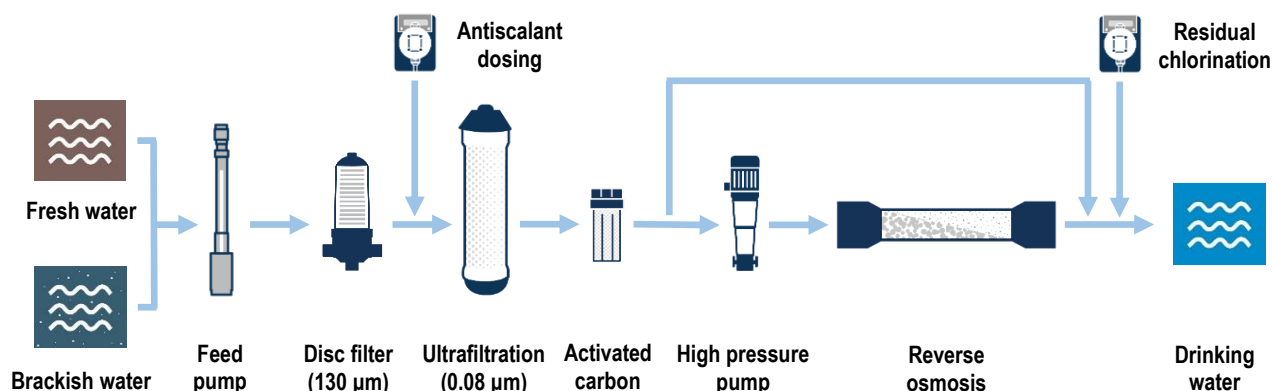
### WATER QUALITY

<b>RAW WATER</b>	FRESH WATER from rivers, lakes, reservoirs, etc.
	<ul style="list-style-type: none"> <li>&gt; High level of suspended solids and high turbidity.</li> <li>&gt; Dissolved contaminants concentration should meet the legal requirements.</li> <li>&gt; High level of pathogens and organic matter.</li> </ul>
	BRACKISH WATER; usually from aquifers.
	<ul style="list-style-type: none"> <li>&gt; Low-medium level of suspended solids.</li> <li>&gt; Medium level of dissolved pollutants.</li> <li>&gt; Low level of pathogens and organic matter.</li> </ul>
<b>TREATED WATER</b>	Compliance with the requirements of the GUIDELINES FOR DRINKING WATER QUALITY published by the World Health Organization's (WHO):
	<ul style="list-style-type: none"> <li>&gt; Free from microbiological contaminants</li> <li>&gt; TDS &lt; 1000 mg/l</li> <li>&gt; TSS &lt; 10 mg/l</li> <li>&gt; Turbidity &lt; 1 NTU</li> </ul>

### SYSTEM LIMITATIONS

<b>Turbidity</b>	< 200 NTU
<b>TSS</b>	< 150 mg/l
<b>TDS</b>	< 6000 mg/l
<b>Oil and grease</b>	< 0.1 mg/l
<b>Iron + Manganese</b>	< 0.3 mg/l
<b>Aluminum</b>	< 0.05 mg/l
<b>Boron</b>	< 0.5 mg/l
<b>COD</b>	< 10 mg/l
<b>TOC</b>	< 3 mg/l
<b>Chlorine</b>	< 0.1 mg/l
<b>pH</b>	6.5 - 8.5

### TREATMENT LINE



### INSTALLATION REQUIREMENTS

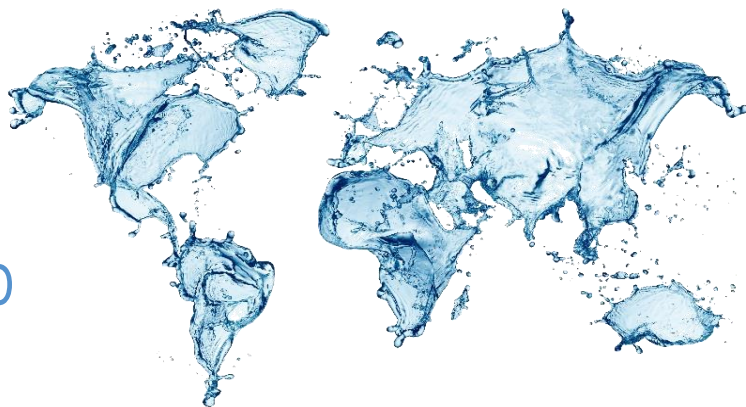
<b>POWER SUPPLY</b>	Single-phase // 220 V AC // 50 Hz (Other options available).
<b>FOOTPRINT</b>	According to plant dimensions. One meter free space around the plant for operation and maintenance to be considered.
<b>OPERATION PARAMETERS</b>	<ul style="list-style-type: none"> <li>&gt; Feed pressure: 2 - 4 bar.</li> <li>&gt; Ambient temperature: 0 - 40 °C.</li> <li>&gt; Water temperature: 5 - 30 °C.</li> </ul>

**NOTE:** In order to assure the treated water quality and nominal production for each model, a COMPLETE and UPDATED CHEMICAL-PHYSICAL ANALYSIS of the raw water is RECOMMENDED. This analysis will be requested before manufacturing the plant.



# AZUD

## ACROSS THE WORLD



BULGARIA



MAURITANIA - UN



AUSTRALIA



SENEGAL - UN



MEXICO



UNITED ARAB EMIRATES

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